

IPS - Soft Drop In-Line Mould Chute Specification Sheet

IPS Model #	Mould width		Chute Height		Chute Length		Mould Open		IPS Model #	Mould width		Chute Height		Chute Length		Mould Open	
	A	B	C	D	A	B	C	D		A	B	C	D				
SD-25	14" - 35cm	22" - 56cm	24" - 61cm	10" - 25cm	SD-70	32" - 81cm	31" - 79cm	42" - 107cm	24" - 61cm								
SD-30	16" - 40cm	23" - 58cm	26" - 66cm	11" - 28cm	SD-75	34" - 86cm	32" - 81cm	44" - 112cm	26" - 66cm								
SD-35	18" - 46cm	24" - 61cm	28" - 71cm	12" - 30cm	SD-80	36" - 91cm	33" - 84cm	46" - 117cm	28" - 71cm								
SD-40	20" - 51cm	25" - 63cm	30" - 76cm	13" - 33cm	SD-85	38" - 96cm	34" - 86cm	48" - 122cm	30" - 76cm								
SD-45	22" - 56cm	26" - 66cm	32" - 81cm	14" - 35cm	SD-90	40" - 102cm	35" - 89cm	50" - 127cm	32" - 81cm								
SD-50	24" - 61cm	27" - 69cm	34" - 86cm	16" - 40cm	SD-95	42" - 107cm	36" - 91cm	52" - 132cm	34" - 86cm								
SD-55	26" - 66cm	28" - 71cm	36" - 91cm	18" - 46cm	SD-100	44" - 112cm	37" - 94cm	56" - 142cm	36" - 91cm								
SD-60	28" - 71cm	29" - 74cm	38" - 96cm	20" - 51cm	SD-105	46" - 117cm	38" - 96cm	60" - 152cm	38" - 96cm								
SD-65	30" - 76cm	30" - 76cm	40" - 102cm	22" - 56cm													

Minimum Conveyor width E = A + 1"

A= Distance
Between Tiebars

B=Height

C=Length

D=Mould Open

E=Conveyor Width

